

2020 Annual Inspection Report

for Compliance with the Coal
Combustion Residuals Rule
(40 CFR Part 257)

Pawnee Station - North Landfill

*14940 Morgan County Road 24
Brush, Colorado 80723*

January 18, 2021

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Certification

Pawnee Station - CCR Unit 2020 Annual Inspection for Compliance with the Federal Coal Combustion Residuals Rule

I hereby certify that the North Landfill, a Coal Combustion Residuals (CCR) unit at Pawnee Station meets the inspection and operation standards specified in 40 CFR Part 257.84(b) of the Federal CCR Rule. The Pawnee Station is owned by the Public Service Company of Colorado (PSCo), an Xcel Energy Company.

I am duly licensed Professional Engineer under the laws of the State of Colorado.



Matthew Rohr, PE

Colorado PE License 0053467

License renewal date October 31, 2021

1 Introduction

On April 17, 2015 the U.S. Environmental Protection Agency (EPA) published regulations under Subtitle D of the Resources Conservation and Control Act (RCRA) meant to control the safe disposal of coal combustion residuals (CCR) generated by coal fired electric utilities. The rule defines a set of requirements for the disposal and handling of CCR within CCR units (defined as either landfills or surface impoundments). As specified in 40 CFR 257.84(b), *“Existing and new CCR landfills and any lateral expansion of a CCR landfill must be inspected on a periodic basis by a qualified professional engineer to ensure that the design, construction, operation, and maintenance of the CCR unit is consistent with recognized and generally accepted good engineering standards.”* Pawnee Station has two CCR landfills subject to the inspection requirements: the North CCR Landfill and the East CCR Landfill. The scope of this report covers only the North CCR Landfill; the East CCR Landfill inspection is documented in a separate report.

This is the 2020 annual inspection report for the Pawnee North CCR Landfill. This report must be completed and placed into the facility operating record no later than January 18, 2021.

The requirements of the annual inspection include:

- A review of available information regarding the status and condition of the CCR unit - §257.84 (B)(1)(i),
- A visual inspection of the CCR unit to identify signs of distress or malfunction - §257.84 (B)(1)(ii),
- An inspection report that includes the following:
 - Changes in geometry since the last inspection - §257.84 (B)(2)(i)
 - Approximate volume of CCR in unit at time of inspection - §257.84 (B)(2)(ii)
 - Appearance of actual or potential structural weakness of the CCR unit - §257.84 (B)(2)(iii)
 - Any other changes which may have affected the stability or operation of the CCR unit since the last inspection - §257.84 (B)(2)(iv)

2 Site Inspection

In accordance with §257.84(b)(ii) a site inspection of the Pawnee North CCR Landfill was conducted on November 23, 2020. The inspection was conducted by Matthew Rohr, a Colorado Professional Engineer of HDR Engineering Inc., and Richard Ferguson, an Xcel Energy Environmental Analyst at the Pawnee Station. Review of the associated paperwork and inspection reports was conducted by Matthew Rohr and Richard Ferguson.

The landfill CCR placement started as an incised CCR unit below existing grade but has become a fill above existing grade. Through historical site operational review, PSCo has determined that only the northern portion of the overall landfill footprint, including the contact water pond, is defined as the North CCR landfill, and is subject to the CCR Rule. The area

historically used for lime disposal located to the south of the North CCR landfill is not part of the CCR Annual Inspection.

The weather during the site visit was sunny with temperatures ranging from 60 to 65 degrees Fahrenheit. The site was free of snow cover.

3 Review of Available Information

Numerous documents pertaining to the site operation and structural integrity were reviewed including:

1. The Engineering Design and Operation Plan (EDOP) document, Revision 3 dated January, 2018 and developed by HDR, has not been modified during 2020 and thus was not reviewed.
2. Available Weekly CCR Landfill Inspection Forms (per Section 257.84(a)).
3. As-Built topographic survey with an issue date of October 9, 2018, by Edward-James Surveying, Inc. This topographic survey only covered the northern portion of the site within the perimeter road and does not include the contact water pond to the south of the CCR landfill area. However, the contact water pond is shown on the 2016 survey with aerial topography.
4. Reportedly, there were no CDPHE inspections of the landfill in 2020.

Review of the above documents did not contain any indications of operation, safety, or structural concerns regarding the North CCR landfill.

4 Visual Inspection

Matthew Rohr, escorted by Richard Ferguson, completed a site inspection, driving and walking the perimeter of the landfill and observing all landfill slopes. As the CCR Rule pertains only to the CCR landfill itself, this report does not address existing topsoil stockpiles or earthwork outside of the landfill area.

The site inspection included an evaluation of the following CCR landfill features:

1. Interior landfill and exterior landfill perimeter road-side slopes;
2. Contact water pond;
3. Access roads;
4. Active CCR fill area (CCR disposal, spreading, compaction), and;
5. Temporarily soil covered CCR landfill areas.

The following are the findings of the site inspection:

- There is a perimeter landfill access road that is incised into the native soil side slopes or is a ridge road on a constructed embankment, depending on location. The ridge road embankment sections are on the east and west side of the landfill. Both the western and eastern ridge road embankments showed no substantial signs of rill erosion, and no signs of operational or functional concern.
- The minor areas of rill erosion in the CCR landfill showed no signs of operational or functional concern. The side slopes had recently been tracked so the rill erosion was very limited. Based on the review of the weekly inspection reports, it is apparent that this is routinely maintained.
- Wind-blown CCR was not observed during dumping operations.
- The capped North CCR Landfill areas appeared to have adequate soil cover and showed no signs of operational and structural concern.

5 Changes in Geometry

The Federal CCR Rule requires that site geometry changes be identified since the last inspection. The landfill footprint and configuration has not changed since the last inspection. Fill operations have been consistent with the approved EDOP. There has been limited placement of CCR in the North CCR Landfill relative to previous years due to the lime-ash mix operations that are being placed in the East CCR Landfill.

6 Approximate CCR Volume

PSCo reviewed known and extrapolated ash generation rates, reviewed known beneficial ash usage between 1996 and 2014, and calculated landfill volumes based on a prior EDOP dated February 2011, Rev. 2.0. After analyzing the calculated volumes and incorporating recent annual estimates of CCR placement, PSCo estimates that the total combined volume of CCR in the North CCR Landfill as of November 2019 to be 1,879,880 CY. The additional CCR deposited in the North CCR Landfill from December 2019 to November 2020 is estimated to be 20,040 CY, assuming one cubic yard of CCR material equates to one ton. The total CCR volume in the North CCR Landfill as of November 2019 is estimated to be 1,899,920 CY.

7 Appearance of Structural Weakness

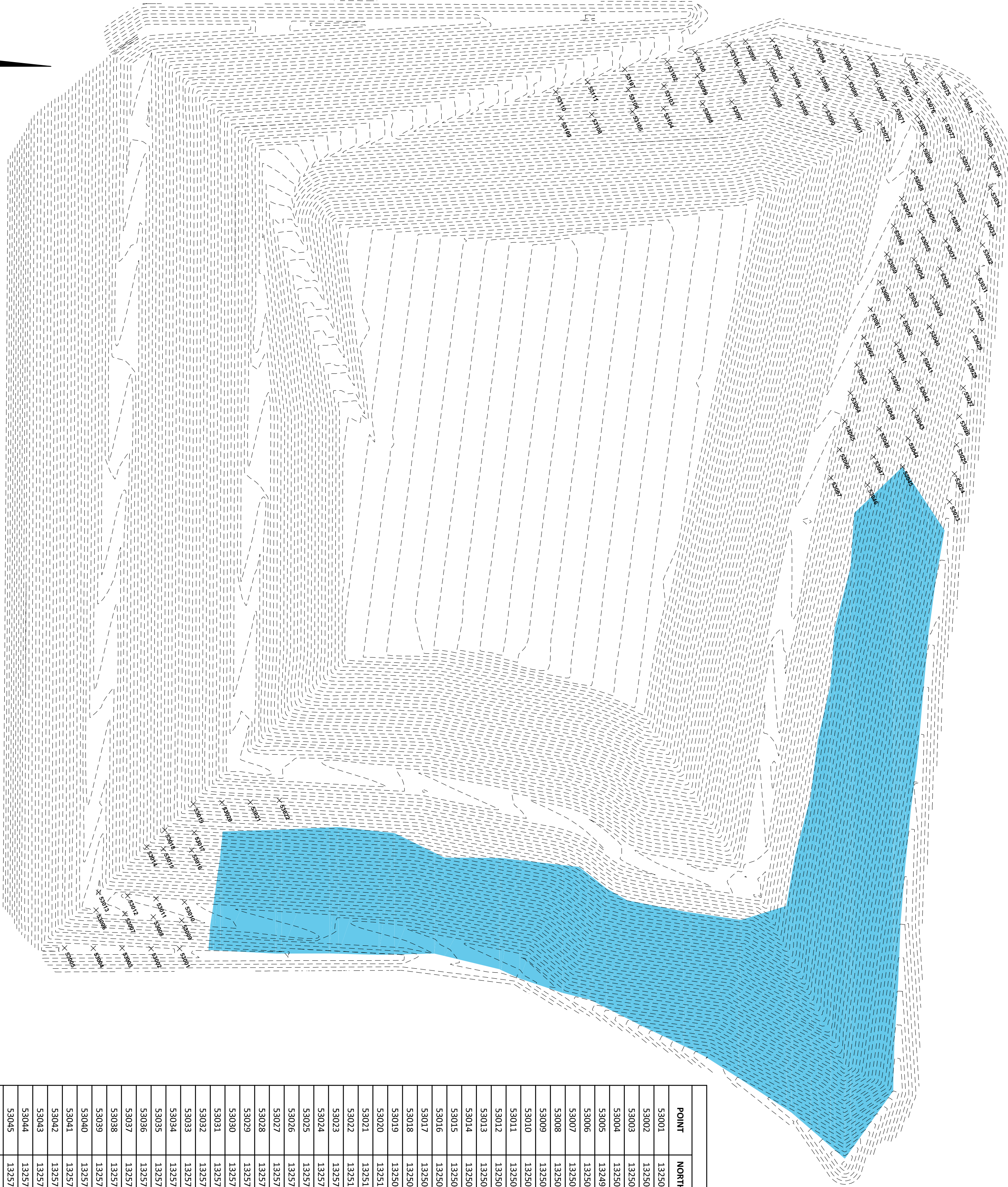
Based on the site inspection, no apparent or potential structural weaknesses were observed. Continued monitoring and minor repairs should be completed to address rill and gully erosion as it occurs.

8 Changes Affecting Stability or Operation

There were no observed or reported operation changes that are anticipated to impact the site's near-term or long-term stability. No areas of severe rill or gully erosion were observed that had the potential to lead to long term stability concerns. There were no new stability concerns observed or reported at the time of inspection.

Appendix A – Landfill Site Map

PAWNEE SEGS - UNIT 1
NORTH CCR LANDFILL
TOP OF CCR VERIFICATION



GENERAL NOTES:

- COORDINATE DATUM: PROJECT COORDINATES ARE MODIFIED COLORADO STATE PLANE NORTH 0501 ZONE NAD83 (2011) US SURVEY FEET (GROUND) COORDINATES. THE COMBINED ELEVATION/SCALE FACTOR USED TO MODIFY THE COORDINATES FROM STATE PLANE TO PROJECT COORDINATES IS 1.0002432762 APPLIED AT A 0.00 ORIGIN.
- PROJECT BENCHMARK: PUBLIC SERVICE COMPANY OF COLORADO POINT #491, POINT 3-1/4" BRASS CAP IN CONCRETE STAMPED "PUBLIC SERVICE COMPANY OF COLORADO NO #491 EL = 4401.32".
- THE SURFACE ELEVATIONS IN THE TABLE HEREON WERE OBTAINED FROM HDR PROJECT NO. 10025968 PAWNEE SEGS-UNIT 1, NORTH CCR LANDFILL DPOF DRAWINGS PROVIDED BY HDR ON 3/19/2018.
- LAST FIELD INSPECTION OF THIS SITE WAS ON SEPTEMBER 11, 2018.

POINT	LATITUDE (N)	LONGITUDE (W)	
TOWER ET	N40°12'54.29009"	W103°41'47.40980"	
150	1325863.29	3506587.71	4373.01
151	1325408.79	3506574.00	4365.39
152	1324408.35	3506573.65	4373.96
153	1323332.54	3507400.06	4368.59
154	1325016.76	3507400.06	4341.50
155	1323902.24	3507393.98	4342.87
156	1325765.20	3508720.91	4321.91
157	1325379.12	3508452.91	4340.59
158	1324457.53	3508460.66	4361.30
159	1323440.65	3508430.68	4361.30

POINT	NORTHING	EASTING	SURFACE ELEVATION	CUT/FILL	DESCRIPTION
53001	1325080.2	3508345.8	4334.11	F-0.06	ASH
53002	1325055.3	3508345.9	4333.78	F-0.02	ASH
53003	1325030.2	3508345.4	4333.64	C-0.09	ASH
53004	1325005.1	3508345.6	4333.34	C-0.04	ASH
53005	1324980.1	3508345.3	4333.12	C-0.06	ASH
53006	1325007.5	3508312.4	4343.92	C-0.11	ASH
53007	1325032.4	3508315.6	4343.20	C-0.08	ASH
53008	1325057.3	3508318.3	4342.38	C-0.01	ASH
53009	1325081.9	3508321.4	4342.02	C-0.01	ASH
53010	1325084.4	3508305.4	4341.34	C-0.01	ASH
53011	1325059.7	3508302.4	4342.01	C-0.03	ASH
53012	1325035.0	3508299.9	4342.12	C-0.13	ASH
53013	1325009.6	3508296.8	4342.05	C-0.14	ASH
53014	1325051.6	3508257.3	4336.64	C-0.01	ASH
53015	1325066.1	3508259.1	4336.44	C-0.05	ASH
53016	1325090.6	3508260.2	4336.48	C-0.04	ASH
53017	1325052.8	3508244.7	4361.72	C-0.06	ASH
53018	1325067.2	3508242.7	4361.98	C-0.09	ASH
53019	1325092.0	3508219.9	4369.96	C-0.06	ASH
53020	1325117.0	3508218.7	4370.85	C-0.05	ASH
53021	1325141.8	3508218.5	4371.34	C-0.02	ASH
53022	1325167.0	3508216.8	4372.42	C-0.07	ASH
53023	1325200.1	3507957.0	4339.46	C-0.06	ASH
53024	1325244.4	3507932.7	4340.00	F-0.06	ASH
53025	1325262.2	3507907.4	4340.90	C-0.16	ASH
53026	1325288.8	3507882.7	4341.51	C-0.10	ASH
53027	1325262.0	3507857.7	4342.23	C-0.12	ASH
53028	1325265.2	3507832.6	4342.87	C-0.02	ASH
53029	1325269.7	3507808.2	4343.65	C-0.16	ASH
53030	1325271.4	3507783.0	4344.43	C-0.08	ASH
53031	1325274.2	3507758.2	4345.20	C-0.06	ASH
53032	1325278.8	3507733.5	4345.55	C-0.08	ASH
53033	1325291.5	3507708.9	4346.27	C-0.04	ASH
53034	1325295.7	3507684.1	4346.92	C-0.02	ASH
53035	1325295.2	3507680.6	4346.60	F-0.04	ASH
53036	1325251.2	3507705.1	4336.46	C-0.01	ASH
53037	1325246.7	3507730.0	4336.27	C-0.11	ASH
53038	1325241.7	3507754.3	4336.12	C-0.07	ASH
53039	1325254.4	3507783.7	4335.54	C-0.14	ASH
53040	1325272.2	3507804.5	4335.44	C-0.10	ASH
53041	1325286.7	3507828.1	4335.77	C-0.05	ASH
53042	1325273.4	3507852.8	4335.12	C-0.08	ASH
53043	13252719.2	3507877.3	4334.73	C-0.06	ASH
53044	13252714.1	3507901.9	4334.65	C-0.05	ASH
53045	13252709.3	3507926.6	4334.60	C-0.16	ASH
53046	13252678.8	3507942.4	4333.38	C-0.11	ASH
53047	13252684.1	3507917.9	4333.38	C-0.14	ASH
53048	13252688.5	3507893.5	4333.54	C-0.14	ASH
53049	13252683.3	3507869.0	4333.59	C-0.08	ASH
53050	13252698.8	3507843.7	4333.79	C-0.11	ASH
53051	13252703.8	3507820.0	4333.78	C-0.06	ASH
53052	13252708.9	3507795.5	4333.86	C-0.08	ASH
53053	13252714.3	3507771.1	4333.88	C-0.13	ASH
53054	13252719.2	3507746.3	4334.02	C-0.12	ASH
53055	13252724.3	3507722.3	4333.91	C-0.04	ASH

POINT	NORTHING	EASTING	SURFACE ELEVATION	CUT/FILL	DESCRIPTION
53056	1325279.4	3507697.5	4364.14	C-0.14	ASH
53057	13252708.5	3507693.3	4371.42	C-0.07	ASH
53058	13252701.4	3507717.0	4372.07	C-0.07	ASH
53059	13252695.6	3507741.5	4372.19	C-0.19	ASH
53060	13252689.7	3507765.8	4372.33	C-0.09	ASH
53061	13252681.3	3507789.4	4372.44	C-0.15	ASH
53062	13252675.6	3507814.1	4372.55	C-0.15	ASH
53063	13252669.5	3507837.9	4373.72	C-0.02	ASH
53064	13252663.8	3507862.6	4373.81	C-0.00	ASH
53065	13252659.0	3507887.2	4373.64	C-0.00	ASH
53066	13252654.5	3507911.5	4373.41	C-0.01	ASH
53067	13252647.0	3507936.1	4373.19	C-0.06	ASH
53068	13252718.5	3507669.7	4365.55	C-0.03	ASH
53069	13252726.5	3507645.8	4368.39	C-0.02	ASH
53070	13252722.1	3507621.4	4367.17	C-0.19	ASH
53071	13252702.3	3507611.2	4368.69	C-0.14	ASH
53072	13252689.5	3507627.1	4371.47	C-0.08	ASH
53073	13252708.9	3507637.1	4370.28	C-0.10	ASH
53074	13252714.4	3507576.9	4370.70	C-0.08	ASH
53075	13252741.8	3507586.7	4354.03	C-0.06	ASH
53076	13252729.0	3507601.8	4360.67	C-0.11	ASH
53077	13252746.7	3507624.3	4360.67	C-0.06	ASH
53078	13252759.7	3507652.5	4357.20	C-0.13	ASH
53079	13252788.9	3507657.0	4348.46	F-0.04	ASH
53080	13252779.1	3507631.2	4350.28	C-0.10	ASH
53081	13252761.7	3507602.3	4352.45	C-0.12	ASH
53082	1325258.9	3507555.3	4353.68	C-0.00	ASH
53083	13252592.5	3507549.9	4346.31	C-0.20	ASH
53084	13252512.3	3507579.8	4346.27	C-0.05	ASH
53085	13252637.1	3507583.2	4365.29	C-0.10	ASH
53086	13252661.5	3507587.6	4364.54	C-0.05	ASH
53087	13252686.4	3507592.2	4363.96	C-0.14	ASH
53088	1325259.2	3507597.0	4372.24	C-0.11	ASH
53089	13252618.3	3507604.1	4372.54	C-0.02	ASH
53090	13252614.6	3507612.4	4371.22	C-0.03	ASH
53091	13252665.4	3507619.5	4371.40	C-0.10	ASH
53092	13252680.8	3507570.8	4357.42	C-0.01	ASH
53093	13252658.7	3507564.9	4357.61	C-0.01	ASH
53094	13252633.5	3507558.2	4357.48	C-0.04	ASH
53095	13252572.6	3507565.1	4359.22	C-0.06	ASH
53096	13252565.1	3507576.9	4365.94	C-0.17	ASH
53097	13252501.6	3507610.6	4375.96	C-0.11	ASH
53098	13252555.2	3507610.6	4375.96	C-0.04	ASH
53099	13252530.7	3507586.3	4367.72	C-0.02	ASH
53100	13252528.7	3507566.1	4360.97	C-0.05	ASH
53101	13252558.3	3507500.0	4359.96	C-0.04	ASH
53102	13252504.4	3507524.0	4363.22	C-0.13	ASH
53103	13252501.6	3507595.1	4370.20	C-0.13	ASH
53104	13252501.1	3507614.9	4376.69	C-0.11	ASH
53105	13252474.2	3507617.4	4376.98	C-0.00	ASH
53106	13252470.6	3507598.3	4370.58	C-0.06	ASH
53107	13252467.6	3507580.6	4364.52	F-0.07	ASH
53108	13252438.7	3507619.9	4377.15	C-0.01	ASH
53109	13252411.9	3507622.9	4377.56	F-0.05	ASH
53110	13252401.4	3507600.2	4368.94	F-0.01	ASH
53111	1325243.2	3507591.7	4367.62	F-0.03	ASH

SURVEY PROVIDED TO SUPPORT TOPOGRAPHIC CHANGES
FOR ANNUAL INSPECTION REPORT. RED TEXT BOXED NOTES
BY HDR ENGINEERING FOR JANUARY 2021 SUBMITTAL.



EDWARD-JAMES
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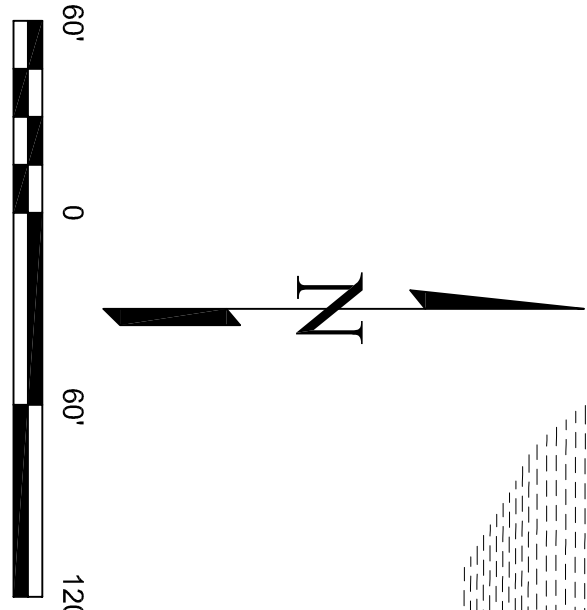
NO.	REVISIONS	DESCRIPTION	DATE

PAWNEE SEGS - UNIT 1
NORTH CCR LANDFILL

TOP OF CCR VERIFICATION

TOP OF CCR VERIFICATION 9/21/2018

SCALE: 1" = 60'



DRAWN BY	ERF
CHECKED BY	ERF
DATE ISSUED	03/23/18
DATE CREATED	10/09/18
SHEET NO.	1 OF 1